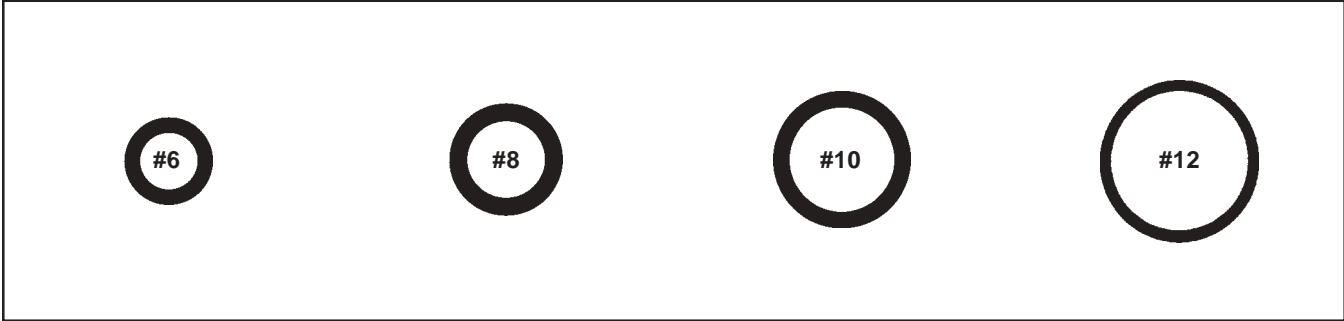






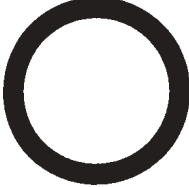







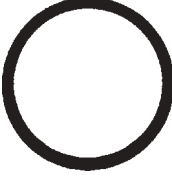
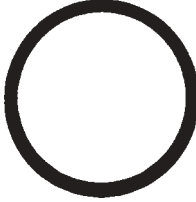


O-RINGS

Illustrations are actual size.

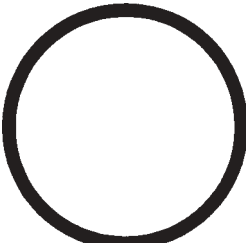






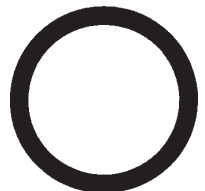
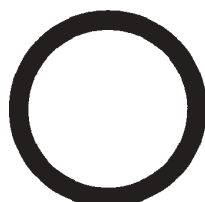
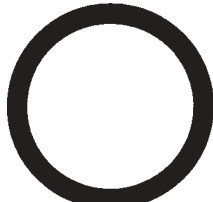

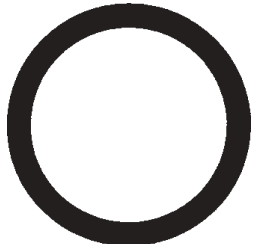



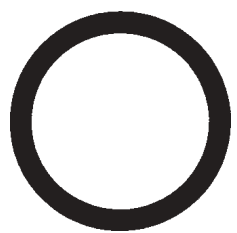




O-RINGS/ SEALS

 <p>0001 Ford Combination Valve Liquid Bleed Tube Connection HNBR (green) (20 pcs)</p>	 <p>0003 Ford/GM Orifice Tube; GM DA6/HR6/HR6HE Discharge Crossover HNBR (green) (20 pcs)</p>	 <p>0005 GM #8 Dual (1/2") HNBR (green) (20 pcs)</p>	 <p>0006 GM #10 Dual (5/8") HNBR (green) (20 pcs)</p>
 <p>0007 #7 use on M10 switch ports HNBR (green) (20 pcs)</p>	 <p>0008 (20 pcs) 4808 (100 pcs) GM Capillary Tube HNBR (green)</p>	 <p>0010 Ford FS-6 Suction/Discharge Port; Chrysler C171 Suction/Discharge Port HNBR (green) (20 pcs)</p>	 <p>0011 (20 pcs) 4811 (100 pcs) #6 Hose Fitting Seltec TM15, DKS13/15 Oil Plug Ford #6 Springlock Fitting HNBR (green)</p>
 <p>0012 Ford Clutch Cycling Pressure Switch; GM A6/R4 Pressure Relief Valve; Sanden SD505/507/508/510 Oil Plug/Service Port HNBR (green) (20 pcs)</p>	 <p>0013 (20 pcs) 4813 (100 pcs) #8 Hose Fitting #8 Ford Springlock HNBR (green)</p>	 <p>0014 Atco #8 Compression Fitting HNBR (green) (20 pcs)</p>	 <p>0015 (20 pcs) 4815 (100 pcs) #10 Hose Fitting Ford #10 Springlock; CCI/Tecumseh Tube-O HNBR (green)</p>
 <p>0016 Atco #10 Compression Fitting; GM #12 Fitting, GM #12 Dual HNBR (green) (20 pcs)</p>	 <p>0017 (20 pcs) 4817 (100 pcs) #12 Hose Fitting Ford #12 Springlock;VIR Exp Vlv (Lower), Evap Outlet, Comp Suction Line</p>	 <p>0018 Atco #12 Compression Fitting HNBR (green) (20 pcs)</p>	 <p>0020 Chrysler EPR-ETR O-ring; Ford Combination Valve STV, Ford Expansion Valve HNBR (green)(20 pcs)</p>

Always lubricate o-rings to insure a leak proof seal. Never install o-rings dry.

Illustrations are actual size.

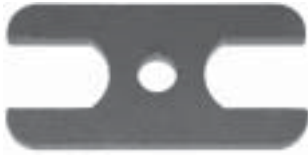

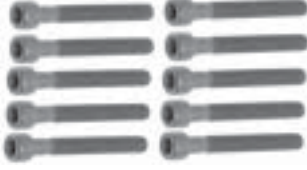


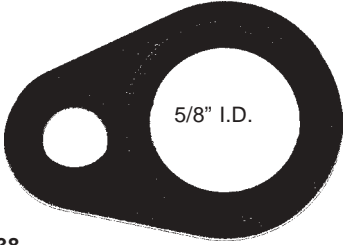
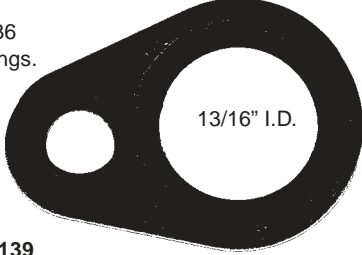






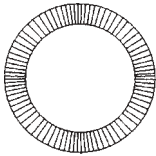
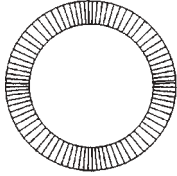
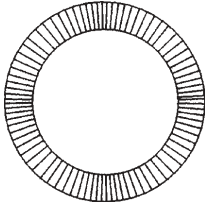
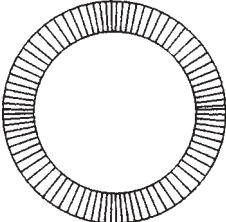
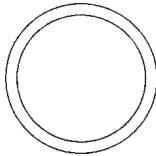
 <p>0024 GM A6 Switch Adapter HNBR (green) (20 pcs)</p>	 <p>0108 Ford Combination Valve Evaporator Manifold Oil Port, Ford Expansion Valve; GM #6 Captured HNBR (green)(20 pcs)</p>	 <p>0110 GM #8 Captured Fitting HNBR (green) (20 pcs)</p>	 <p>0112 GM #10 Captured Fitting HNBR (green) (20 pcs)</p>
 <p>0113 Chrysler A590/C171 Carbon Seal; GM A6/R4 Carbon Seal; GM #12 Captured Fitting HNBR (green) (20 pcs)</p>	 <p>0114 Sanden Pad Mount Discharge; Seltec DKS16H Carbon Shaft Seal, HNBR (green) (20 pcs)</p>	 <p>0115 Seltec DKS15BH/CH Discharge Port; GM V5 Control Valve (Outside) HNBR (green) (20 pcs)</p>	 <p>0116 Sanden Pad Mount Suction HNBR (green) (20 pcs)</p>
 <p>0117 Seltec DKS15BH/CH/13G Suction Port; Ford Exp. Valve; Sanden SD505/507(Mini)/TR70 Metal Shaft Seal Seat (20 pcs)</p>	 <p>0118 HNBR (green) GM A6/DA6/HR6/HR6HE/R4/V5 Superheat Pressure Switch Port HNBR (green) (20 pcs)</p>	 <p>0121 (20 pcs) 4821 (100 pcs) GM A6/DA6/HR6/HR6HE/R4/V5/ FS10; Suction/Discharge Port, Sanden FLX7</p>	 <p>0124 Sanden - WV head - Suction (black) (10 pcs)</p>
 <p>0126 Freightliner #6 Slimline Seal 9/16" O.D., 5/16" I.D. metal washer (black) (10 pcs)</p>	 <p>0127 Freightliner #8 Slimline Seal 11/16" O.D., 7/16" I.D. metal washer (black) (10 pcs)</p>	 <p>0128 Freightliner #10 Slimline Seal 3/4" O.D., 9/16" I.D. metal washer (black) (10 pcs)</p>	 <p>0129 Sanden - WV head - Discharge (black) (10 pcs)</p>
 <p>0130 #6 Stat Seal 5/8" O.D., 5/16" I.D. metal washer w/rubber insert (red) (10 pcs)</p>	 <p>0131 #8 Stat Seal 3/4" O.D., 7/16" I.D. metal washer w/rubber insert (red) (10 pcs)</p>	<p>O-RINGS CONTINUED ON NEXT PAGE...</p>	

Always lubricate o-rings to insure a leak proof seal. Never install o-rings dry.

O-RINGS

Illustrations are actual size.

O-RINGS/ SEALS

 <p>0133 Evap./ Exp. Valve Retainer OE# 22-45028-000 (1 pc.)</p>	 <p>0134 Bracket for #1609 expansion valve OE# 2502132C1 (1 pc.)</p>	 <p>0134B Bracket Screws for #0134 bracket OE# 1696859C1 (10 pcs.)</p>	 <p>0136 Navistar- WG head - Discharge 5/8" O.D., 3/8" I.D. (yellow) (10 pcs)</p>
 <p>0137 Navistar- WG head - Suction 3/4" O.D., 5/8" I.D. (yellow) (10 pcs)</p>	<p>Note: Used with #0136 and #0137 yellow o-rings.</p>  <p>0138 Navistar- metal gasket w/rubber insert (red) - Discharge (10 pcs)</p> <p>5/8" I.D.</p>		 <p>0139 Navistar- metal gasket w/rubber insert (red) - Suction (10 pcs)</p> <p>13/16" I.D.</p>
 <p>0140 Freightliner <u>Compressor</u> GH Head 1-1/8" O.D., 9/16" I.D. Stat Seal (red) (10 pcs)</p>	 <p>0141 Freightliner <u>Evaporator</u> 15/16" O.D., 9/16" I.D. #10 Stat Seal (red) (10 pcs) Fits #1619 exp vlv suction side</p>	 <p>0142 Freightliner 1" O.D., 11/16" I.D. #12 Stat Seal (red) (10 pcs) Fits #1619 exp vlv suction side</p>	 <p>0170 O-rings for #7500 & #7542 In- line driers (2 pcs)</p>
 <p>0171 used on #4222A compr. fttg. #8 discharge, 10PA15C HNBR (green) (20 pcs)</p>	 <p>0172 used on #4222A compr. fttg. #10 suction, 10PA15C HNBR (green) (20 pcs)</p>	 <p>0180 #6 Garter Springs, also in #8985 Assortment Kit (10 pcs)</p>	 <p>0181 #8 Garter Springs, also in #8985 Assortment Kit (10 pcs)</p>
 <p>0182 #10 Garter Springs, also in #8985 Assortment Kit (10 pcs)</p>	 <p>0183 #12 Garter Springs, also in #8985 Assortment Kit (10 pcs)</p>	 <p>5576 RotaLock Seal - Teflon Seals for CCI/Tecumseh <u>Compressors</u> (white teflon) (25 pcs)</p>	

Always lubricate o-rings to insure a leak proof seal. Never install o-rings dry.

Assortment Kits



8976

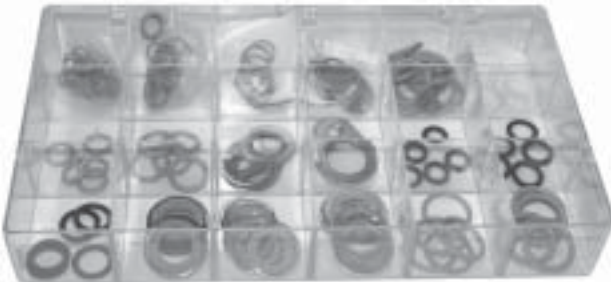
UNIVERSAL O-RING ASSORTMENT - R12 / R134a Compatible
Kit contains:

Qty.	P/N	Description
• 10 ea.	0003 #8 Hose Fitting /Drier
• 10 ea.	0005 GM #8 "Captured" Fitting Seal
• 10 ea.	0006 GM #10 Dual O-ring
• 10 ea.	0008 GM Capillary Tube Seal
• 10 ea.	0011 #6 Hose Fitting Seal
• 10 ea.	0012 GM Pressure Valve Seal
• 10 ea.	0013 #8 Hose Fitting Seal/V5 Control Valve Seal
• 10 ea.	0015 #10 Hose Fitting Seal
• 10 ea.	0016 GM #12 Fitt. / ATCO #10 Compr. Fitt. Seal
• 10 ea.	0017 #12 Hose Fitt. Seal/V5 Control Valve Seal
• 10 ea.	0113 GM #10 "Captured" Fitting Seal
• 10 ea.	0116 Ford Manifold Seal (oval cross section)
• 10 ea.	0117 Seltec TM15,TM16 Compr Manifold O-ring
• 10 ea.	0121 GM Suc./Disc. Manifold Seal



8974

Most Current, Late Model Truck O-Ring Servicing Kit
Kit contains:



Qty.	P/N	Description
• 20 ea.	0011 No. 6 o-ring
• 20 ea.	0013 No. 8 o-ring
• 20 ea.	0015 No. 10 o-ring
• 10 ea.	0017 No. 12 o-ring
• 10 ea.	0121 GM compressor o-ring
• 10 ea.	5576 CCI/Tecumseh Teflon o-ring
• 5 ea.	0136 Navistar WG Head/Discharge o-ring
• 5 ea.	0137 Navistar WH Head/Suction o-ring
• 2 ea.	0138 Navistar Gasket/Small
• 2 ea.	0139 Navistar Gasket/Large
• 5 ea.	0126 Freightliner Slimline #6
• 5 ea.	0127 Freightliner Slimline #8
• 5 ea.	0128 Freightliner Slimline #10
• 5 ea.	0130 Freightliner Stat-Seal #6
• 5 ea.	0131 Freightliner Stat-Seal #8
• 5 ea.	0141 Freightliner Stat-Seal #10
• 5 ea.	0129 Volvo WV Head/Discharge o-ring
• 5 ea.	0124 Volvo WV Head/Suction o-ring



8995

**FREIGHTLINER (Later Models) -
SLIMLINE AND STAT SEAL ASSORTMENT**
Kit contains:



Qty.	P/N	Description
• 10 ea.	0126 Slimline Seal #6
• 10 ea.	0127 Slimline Seal #8
• 10 ea.	0128 Slimline Seal #10
• 10 ea.	0130 Stat Seal #6
• 10 ea.	0131 Stat Seal #8
• 10 ea.	0140 Stat Seal (compressor)
• 10 ea.	0141 Stat Seal #10 (evaporator)
• 10 ea.	0142 Stat Seal #12

Always lubricate o-rings to insure a leak proof seal. Never install o-rings dry.

O-RINGS

Assortment Kits (continued)



8988
MASTER O-RING SERVICE KIT - R12 / R134a Compatible

Kit contains:

Qty.	P/N	Description
• 10 ea.	0008	O-ring - Capillary Tube
• 10 ea.	0011	O-ring - #6 Hose Fitting
• 10 ea.	0013	O-ring - #8 Hose Fitting
• 10 ea.	0015	O-ring - #10 Hose Fitting
• 10 ea.	0017	O-ring - #12 Hose Fitting
• 10 ea.	4821	O-ring - GM Suction/Discharge
• 10 ea.	8915	Schrader Core
• 10 ea.	8781	Charging Hose Seals
• 10 ea.	8782	Valve Core Depressor
• 10 ea.	5531	1/4" Service Cap
• 10 ea.	5532	3/16" Service Cap
• 10 ea.	5576	Rotalock Teflon Seal
• 3 ea.	5578	Service Valve Cap
• 3 ea.	5536	GM Shaft Key
• 3 ea.	5537	Sanden Shaft Key
• 3 ea.	5538	CCI/York/Tecumseh Key



8989
R12/R134a Fitting O'Ring Kit

Complete O'ring assortment for standard size hoses.
 Kit contains:

Qty.	P/N	Description
• 10 ea.	0008	No. 4 o-ring
• 10 ea.	0011	No. 6 o-ring
• 10 ea.	0013	No. 8 o-ring
• 10 ea.	0015	No. 10 o-ring
• 10 ea.	0017	No. 12 o-ring
• 5 ea.	0121	Service Port o-ring



0180 0181 0182 0183

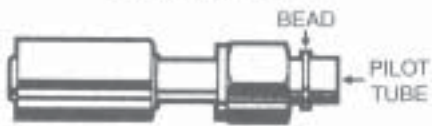
8985
R12/R134a Ford Spring Lock O-Ring Kit
 Garter springs and o-rings for all size couplers used on 1981 to present Fords.

Always lubricate o-rings to insure a leak proof seal. Never install o-rings dry.

O-RING Identification

O-RING COLOR IDENTIFICATION

GREEN - R134a HNBR (Hydrgenated Nitrile Butadiene Rubber) HSN (Highly Saturated Nitrile)	BLACK - R12 only Buna / NBR (Nitrile Butadiene Rubber)
BLUE - R12/R134a Neoprene / CR (Chlorophene Rubber)	RED - R12/R134a Neoprene / CR (Chloroprene Rubber)



STANDARD O-RING BEAD

Standard O-Ring fittings have a pilot tube end over which the o-ring fits. It is supported by the bead or expanded portion of the tube. Female standard o-ring fittings are coupled to male insert o-ring fittings. Male standard o-ring fittings are used with female insert o-ring fittings.



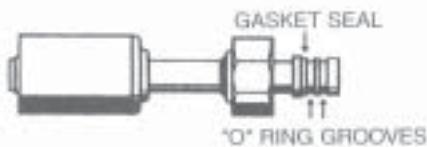
INSERT O-RING

Insert O-Ring fittings have a recess in the fitting end that the o-ring fits into. Male insert o-ring fittings are mated to female standard o-rings. Female insert o-ring fittings are mated with male standard o-ring fittings.



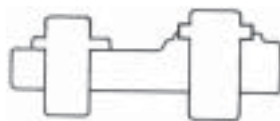
CAPTIVE O-RING

Captive O-Rings are used on newer General Motors vehicles. They are similar in appearance to standard o-ring fittings, except there is a groove in the pilot tube next to the bead that the o-ring fits into. The o-ring used with the captive fitting is thicker than the standard o-ring. Captive o-ring fittings may be replaced with standard o-ring fittings as long as the correct o-ring for the standard fitting is used.

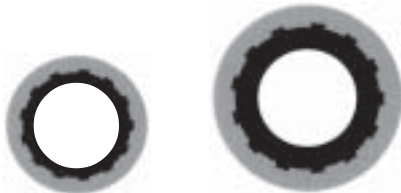


CAPTIVE DUAL O-RING

Dual O-Ring fittings are used on newer General Motors vehicles. They use two (2) o-rings with a smaller outside diameter than those on standard o-ring fittings. They also use a gasket to assist sealing. Standard fittings cannot be used to replace the dual o-ring fitting.



STEP HOSE BLOCK
5/8" and 3/4"



Slimline Seal

Stat Seal

BLOCK / SLIMLINE / MANIFOLD / MINI-STAT-O-SEAL / PAD TYPE

These types of seals are more reliable, forgiving connection for heavy truck and off highway applications. They are an elastomeric seal, enclosed within a metal retaining ring. No lubrication requirements means reduced risk of contamination. Metal retainers provide positive stops. They are easier to install, less sensitive to over torque, and have a low permeation rate. Available in sizes #6, #8, #10, #12.