#### **Basic Fitting Information**

The Fittings - hose end and parts section is divided into 5 sections - by fitting types:

- 1. AEROQUIP EZ-CLIP Fittings can be used to quickly repair a leaking refrigerant line.
- **2. BARBED END** Fittings used generally on older vehicles equipped with R12 only and usually used with a worm gear hose clamp or faced crimp ferrules.
- **3. BEADLOCK** Fittings used on vehicles using R12 or R134a available in aluminum or steel uses nylon barrier hose which the couplings must be crimped.
- **4. BURGACLIP** Hose and fitting combo provides 74% less permeation rate.
- **5. REDUCED DIAMETER** Fittings used for its ease of routing and lighter weight is found on many later models and must be used with only Reduced Diameter Nylon Barrier Hose.



## FITTINGS (Hose End)

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Hose I.D.

5/16"

13/32"

#### Fitting Identification

#### **Steps In Fitting Identification:**

\*Determine the fitting type - male o-ring, female o-ring, male insert o-ring, male flare, or female flare using the illustrations on the following pages.

\*Match the fitting with the illustrations to determine fitting size. The fitting dimension is determined by measuring the O.D. of the tubing directly behind the nut. This is a nominal (approximate) dimension.

\*Determine the hose end size of the fitting by measuring the O.D. tubing inserted into the hose. This will be the same as the hose I.D.

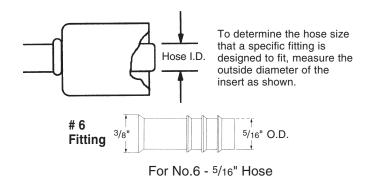
Example: 5/16" O.D. fitting end uses No.6 - 5/16" I.D. hose.

\*The fitting may be regular, step-up, or step-down type.

- -It is a regular fitting if the hose end size is the same as the fitting size. Example: No. 6 fitting and No. 6 hose end size.
- -It is a step-up fitting if the hose end size is larger than the fitting size. Example: No. 6 fitting and No. 8 hose end size.
- -It is a step-down fitting if the hose end size is smaller than the fitting size. Example: No. 8 fitting and No. 6 hose end size.

\*Determine the angle of the fitting - 90°, 45° or straight.

\*Determine if the fitting is Barb, Beadlock or Reduced Diameter Beadlock type.

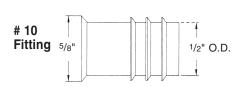




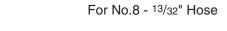
Fitting Size Thread Size

5/8"

3/4"



For No.10 - 1/2" Hose



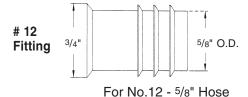
3/8

1/2'

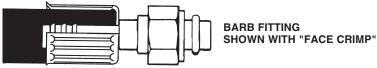
Hose Size

#6

#8



Environmental concerns have dictated more stringent standards (S.A.E. J2064) for the coupling of automotive air conditioning hoses; especially on systems using R134a refrigerant, which tends to permeate more readily than R12 refrigerant. The following information is provided to give an overview of generally acceptable hose, fitting and tube coupling as used in the automotive air conditioning industry.



BARB Fittings: Traditionally used on automotive air conditioning aftermarket systems and replacement parts in conjunction with many different crimp styles including hose clamps, "face crimps", and "bubble crimps."

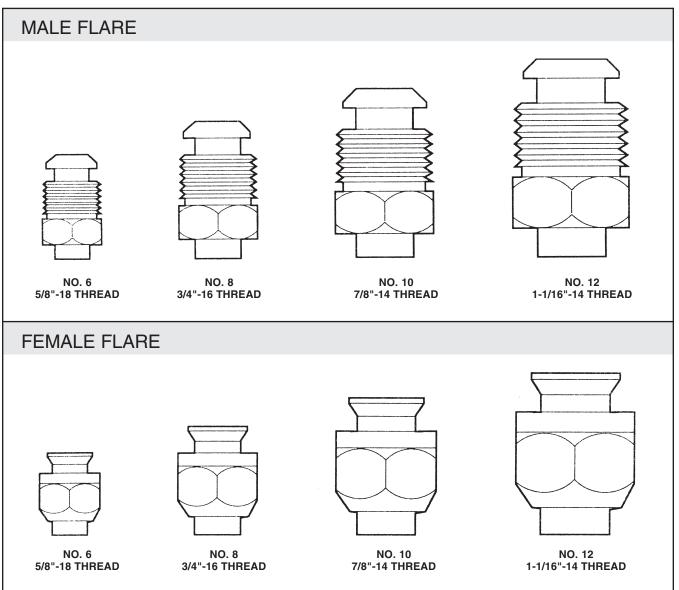


**Recommendations:** Whenver possible, meet S.A.E. J2064 standards for hose crimping. For R12 systems use a BARB or a BEADLOCK fitting with barrier hose in conjunction with either a "face crimp" or a "bubble crimp." For R134a systems use a BEADLOCK fitting with barrier hose and a "bubble crimp." The use of hose clamps for refrigerant connections is not recommended.

BEADLOCK Fittings: Used primarily on later original equipment applications, aftermarket system installations, and in conjunction with replacement parts.

## Fitting Type Identification

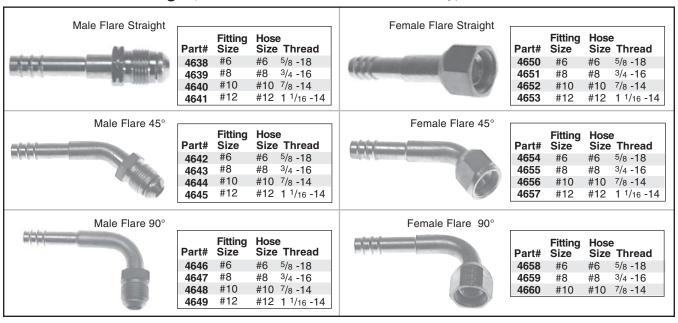
## MALE O'RING NO. 6 SPECIAL GM, IHC NO. 6 NO. 8 NO. 10 NO. 12 7/8"-18 THREAD 1-1/16"-16 THREAD 5/8"-18 THREAD 3/4"-18 THREAD 11/16"-16 THREAD **FEMALE O'RING** NO. 8 NO. 10 NO. 12 NO. 6 3/4"-16 THREAD 1-1/16"-14 THREAD 5/8"-18 THREAD 7/8"-14 THREAD MALE INSERT O'RING NO. 12 NO. 6 NO. 8 NO. 10 5/8"-18 THREAD 3/4"-16 THREAD 7/8"-14 THREAD 1-1/16"-14 THREAD



#### FITTINGS — BARBED END

NOTE: For use with Universal Nylon Barrier Hose. Barbed Fittings are to be used on R12 Systems Only.

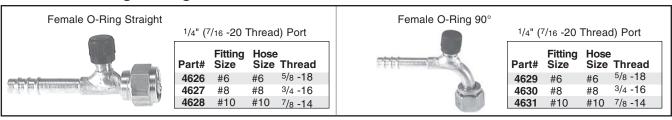
#### Barbed Flare Fittings (Non-Returnable / Limited Availability)



#### Barbed O-Ring Fittings (Non-Returnable / Limited Availability)

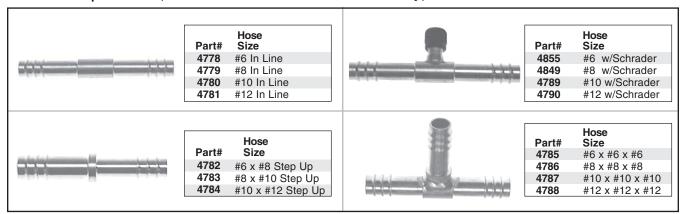


#### Barbed O-Ring Fittings w/R12 Service Port (Non-Returnable / Limited Availability)

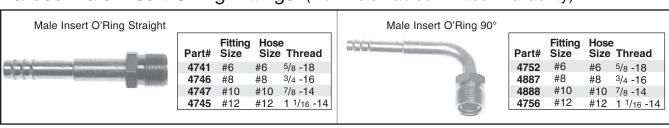


NOTE: For use with Universal Nylon Barrier Hose. Barbed Fittings are to be used on R12 Systems Only.

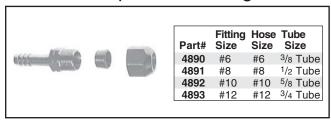
#### Barbed Splicers (Non-Returnable / Limited Availability)



#### Barbed Male Insert O'ring Fittings (Non-Returnable / Limited Availability)



#### **Barbed Compression Fittings**



#### Hose Clamps



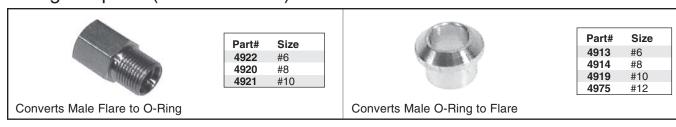
#### **Hose Mount Clamps**



#### Crimp Ferrules



#### Fitting Adapters (Also for Driers)



## FITTINGS — BEADLOCK (Aluminum and Steel)

NOTE: For use with Universal Nylon Barrier Hose

	ith Universal Nylon E		PART #	PART #	FITTING	HOSE	THREAD
ILLUSTRATIO	N	DESCRIPTION	ALUM.	STEEL #	END	END	SIZE
FEMALE	FLARE	STRAIGHT					
55		No Port No Port No Port No Port	4350 4351 4352 4353	4350S 4351S 4352S 4353S	#6 #8 #10 #12	#6 #8 #10 #12	5/8 -18 3/4 -16 7/8 -14 1 1/16 -14
FEMALE	FLARE	45°					
		No Port No Port No Port No Port	4354 4355 4356 4357	- 4355S 4356S -	#6 #8 #10 #12	#6 #8 #10 #12	5/8 -18 3/4 -16 7/8 -14 1 1/16 -14
FEMALE	FLARE	90°					
		No Port No Port No Port No Port	4358 4359 4360 4361	4358S 4359S 4360S 4361S	#6 #8 #10 #12	#6 #8 #10 #12	5/8 -18 3/4 -16 7/8 -14 1 1/16 -14
MALE	FLARE	STRAIGHT					
7		No Port No Port No Port No Port	4338 4339 4340 4341	- - -	#6 #8 #10 #12	#6 #8 #10 #12	5/8 -18 3/4 -16 7/8 -14 1 1/16 -14
MALE	FLARE	45°					
		No Port No Port No Port No Port	4342 4343 4344 4345	- - -	#6 #8 #10 #12	#6 #8 #10 #12	5/8-18 3/4-16 7/8-14 1 1/16 -14
MALE	FLARE	90°					
	Towns of the second of the sec	No Port No Port No Port No Port	4346 4347 4348 4349	- - -	#6 #8 #10 #12	#6 #8 #10 #12	5/8 -18 3/4 -16 7/8 -14 1 1/16 -14

## BEADLOCK (Aluminum and Steel) — FITTINGS

NOTE: For use with Universal Nylon Barrier Hose (continued)

ILLUSTRAT	TION	DESCR	RIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
MALE	INSERT O'RI	NG	STRAIGHT					
	and the second s	No Port No Port No Port No Port		4470 4471 4472 4473	4470\$ 4471\$ 4472\$ 4473\$	#6 #8 #10 #12	#6 #8 #10 #12	<sup>5</sup> /8 -18 <sup>3</sup> / <sub>4</sub> -16 <sup>7</sup> / <sub>8</sub> -14 1 <sup>1</sup> / <sub>16</sub> -14
MALE	INSERT O'RI	NG	90°					
5)		No Port No Port No Port		4474 4475 4476	4474S 4475S 4476S	#6 #8 #10	#6 #8 #10	<sup>5</sup> /8 -18 <sup>3</sup> /4 -16 <sup>7</sup> /8 -14
MALE	INSERT O'RI	NG	BULKHEAD	STRAIC	GHT			
		No Port No Port No Port		4447 4448 4449	4447S 4448S 4449S	#6 #8 #10	#6 #8 #10	<sup>5</sup> /8 -18 <sup>3</sup> /4 -16 <sup>7</sup> / <sub>8</sub> -14
MALE	INSERT O'RI	NG	BULKHEAD	90°				
		No Port No Port No Port		4444 4445 4446	4444S 4445S 4446S	#6 #8 #10	#6 #8 #10	5/8 -18 3/4 -16 7/8 -14

ILLUSTRATION	DESCRIPTION	PART#	FITTING END	HOSE END				
MALE x MALE with nuts								
	For routing hose through firewall, cab, roof	4916 4917 4918 4915	#6 #8 #10 #12	#6 #8 #10 #12				

## FITTINGS — BEADLOCK (Aluminum and Steel)

NOTE: For use with Universal Nylon Barrier Hose (continued)

, , , , , , , , , , , , , , , , , , , ,	barrier nose (continued)								
ILLUSTRATION	DESCRIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE	THREAD SIZE			
FEMALE O'RING STRAIGHT (Includes Metric)									
	No Port	4402	4402S	#6	#6	5/8 -18			
	No Port	4428	4428S	#6	#8	5/8 -18			
	No Port	4431	4431S	#8	#6	3/4 -16			
	No Port	4403	4403S	#8	#8	3/4 -16			
	No Port	4429	4429S	#8	#10	3/4 -16			
	No Port	4404	4404S	#10	#10	7/8 -14			
	No Port	4430	4430S	#10	#12	7/8 -14			
	No Port	4432	4432S	#12	#10	1 1/16 -14			
	No Port	4405	4405S	#12	#12	1 1/16 -14			
	No Port, (Metric)	-	4662M	M20	#6	M20 - 1.5			
	No Port, (Metric) Step Up	-	4663M	M20	#8	M20 - 1.5			
	No Port, (Metric)	-	4664M	M24	#10	M24 - 1.5			
FEMALE O'RING	STRAIGHT w/Service	Port							
	R12 Port 1/4"	4326	-	#6	#6	5/8 -18			
	R12 Port 1/4"	4327	_	#8	#8	3/4 -16			
	R12 Port 1/4"	4328	-	#10	#10	<sup>7</sup> /8 -14			
	R134a 16MM Port (High Side)	4502	4502S	#6	#6	5/8 -18			
	R134a 16MM Port (High Side)	4503	4503S	#8	#8	3/4 -16			
Control of the contro	R134a 13MM Port (Low Side)	4504	4504S	#10	#10	<sup>7</sup> /8 <b>-1</b> 4			
	R134a 13MM Port (Low Side)	4505	4505S	#10	#12	<sup>7</sup> /8 -14			
	R134a 13MM Port (Low Side)	-	4517S	#12	#12	1 <sup>1</sup> /16 -14			
FEMALE O'RING	STRAIGHT w/Metric	Switch	Port						
_									
M10 SWITCH PORT	R134a 10MM Switch Port	-	4427S	#6	#6	5/8 -18			
	R134a 10MM Switch Port	-	4440S	#8	#8	3/4 -16			
M10 — 16MM	D104a 10MM Curitab Days								
SWITCH PORT CHARGE PORT	R134a 10MM Switch Port, w/16MM Charge Port (High Side)	_	4441S	#8	#8	3/4 -16			
	in, romm emarge r on (ringin ende)				0	,			
FEMALE O'RING	45°								
. 200 (22 3 100 4		4400	44000	40		E/2 10			
	No Port	4406	4406S	#6	#6	5/8 -18			
	No Port No Port	4407 4433	4407S 4433S	#8	#8	<sup>3</sup> / <sub>4</sub> -16 <sup>7</sup> / <sub>8</sub> -14			
	No Port	4408	4433S 4408S	#8 #10	#10 #10	7/8 -14 7/8 -14			
EON	No Port	4434	4434S	#10	#10	7/8 -14			
	No Port	4409	4409S	#12	#12	1 1/16 -14			
FEMALE O'RING	45° w/Service Port	I							
I LIVI/ILL OTTING	15 W/SCIVICE I SIL								
5批	R134a 16MM Port (High Side)	4506	4506S	#6	#6	5/8 -18			
71	R134a 16MM Port (High Side)	4507	4507S	#8	#8	3/4 -16			
	R134a 13MM Port (Low Side)	4508	4508S	#10	#10	<sup>7</sup> /8 -14			
	R134a 13MM Port (Low Side)	4509	4509S	#10	#12	<sup>7</sup> /8 <b>-1</b> 4			

## BEADLOCK (Aluminum and Steel) — FITTINGS

NOTE: For use with Universal Nylon Barrier Hose (continued)

	lamer nose (continued)					
ILLUSTRATION	DESCRIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
FEMALE O'RING	90° (Includes Metric)					
	No Port	4410	4410S	#6	#6	5/8 -18
100	No Port	4435	4435S	#6	#8	5/8 -18
	No Port	4438	4438S	#8	#6	3/4 -16
A STATE OF THE PARTY OF THE PAR	No Port	4411	4411S	#8	#8	3/4 -16
	No Port	4436	4436S	#8	#10	3/4 -16
	No Port	4412	4412S	#10	#10	7/8 -14
	No Port	4437	4437S	#10	#12	7/8 -14
	No Port	4439	4439S	#12	#10	1 1/16 -14
	No Port	4413	4413S	#12	#12	1 1/16 -14
	No Port, (Metric) Step Up	-	4665M	M20	#8	M20 - 1.5
FEMALE O'RING	90° w/Service Port					
	R12 Port 1/4"	4329	4329S	#6	#6	5/8 -18
	R12 Port 1/4"	4330	4330S	#8	#8	3/4 -16
	R12 Port 1/4"	4331	4331S	#10	#10	7/8 -14
M. T.	R134a 16MM Port (High Side)	4510	4510S	#6	#6	5/8 -18
	R134a 16MM Port (High Side)	4511	4511S	#8	#8	3/4 -16
	R134a 13MM Port (Low Side)	4512	4512S	#10	#10	7/8 -14
	R134a 13MM Port (Low Side)	4513	4513S	#10	#12	7/8 -14
FEMALE O'RING	90° w/Metric Switch	Port				
<b>a</b>						
M10 SWITCH PORT —	R134a 10MM Switch Port		4518S	#6	#6	5/8 -18
	R134a 10MM Switch Port		4519S	#8	#8	3/4 -16
	R134a 10MM Switch Port;16MM Ch	arge Port	4521S	#8	#8	3/4 -16
	R134a 10MM Switch Port	-	4520S	#10	#10	7/8 -14
	R12 Switch Port	-	4459S	#10	#12	7/8 -14
FEMALE O'RING	90° SHORT DROP					
A TOP OF THE PARTY	Short Drop; No Port	_	4420S	#8	#8	3/4 -16
	Short Drop; No Port	[	4420S 4421S	#6 #10	#10	7/8 -14
	Short Drop; No Port	_	4421S	#10	#10	7/8 -14
(6)	2			5		, , , , ,
FEMALE O'DINO	AFDO OLUD (va ve al	da kuru	- \			
FEMALE O'RING	AERO-QUIP (re-usat	ne type	<del>)</del>			
	Straight, No Port	_	4288	#6	#6	5/8 -18
	Straight, No Port	_	4289	#8	#8	3/4 -16
The state of the s	Straight, No Port	-	4290	#10	#10	7/8 -14
папапапапа						
	90° No Port	-	4292	#6	#6	5/8 -18
	90° No Port	-	4293	#8	#8	3/4 -16
	90° No Port	-	4294	#10	#10	7/8 -14
(ch)						

## FITTINGS — BEADLOCK (Aluminum and Steel)

NOTE: For use with Universal Nylon Barrier Hose (continued)

FEMALE O'RING w/R134a Charging Port and Metric Switch Port										
HOSE FITTING	PART #	FTG.	HOSE	FTG.	R134a	SWITCH				
CONFIGURATION	STEEL	SIZE	SIZE	THREAD	PORT	PORT				
90 DEGREE FEMALE O-RING	<b>4457S</b> (1)	8	8	3/4"-16	16MM	M10				
WITH SWITCH PORT & TOP	<b>4458S</b> (2)	8	8	3/4"-16	16MM	M10				
R134a CHARGING PORT	<b>4521S</b> (3)	8	8	3/4"-16	16MM	M10				

ILLUSTRAT	<b>FION</b>	DESCRIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
MALE	O'RING	STRAIGHT					
		IHC Thread No Port	4388 4389 4414 4390 4391 - 4392	4388S 4389S 4414S 4390S 4391S 4381S 4392S	#7 #6 #6 #8 #10 #10	#6 #6 #8 #8 #10 #12	11/ <sub>16</sub> 5/8 -18 5/8 -18 3/4 -18 7/8 -18 7/8 -18 1 <sup>1/</sup> <sub>16</sub> -1
MALE	O'RING	STRAIGHT w/Serv	rice Po	rt			
		R134a 13MM Charging Port (Low )	-	4535S	#10	#10	7/8 -14
MALE	O'RING	STRAIGHT w/Metr	ic Swit	ch Por	t		
M10 SWITCH P	ORT	R134a 10MM Switch Port	-	4425S	#10	#10	7/8 -14

## BEADLOCK (Aluminum and Steel) — FITTINGS

NOTE: For use with Universal Nylon Barrier Hose (continued)

ILLUSTRAT		DESCRIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
MALE	O'RING	45°					
		No Port No Port No Port No Port	4393 4394 4395 4396	4393S 4394S 4395S 4396S	#6 #8 #10 #12	#6 #8 #10 #12	<sup>5</sup> /8 -18 <sup>3</sup> /4 -18 <sup>7</sup> /8 -18 1 <sup>1</sup> / <sub>16</sub> -16
MALE	O'RING	90°					
		No Port	4398 4415 4399 4400 4401 4416 4397	4398S 4415S 4399S 4400S 4401S 4416S 4397S	#6 #6 #8 #10 #10 #12 #7	#6 #8 #8 #10 #12 #12	5/8 -18 5/8 -18 3/4 -18 7/8 -18 7/8 -18 1 1/16 -16
MALE	O'RING	90° w/ Service Port					
		R134a 13MM Port (Low Side)	-	4541S	#10	#10	7/8 -14
MALE	O'RING	STRAIGHT AERO-C	QUIP (r	e-usab	le type	)	
		No Port No Port No Port	- - -	4280 4281 4282	#6 #8 #10	#6 #8 #10	<sup>5</sup> / <sub>8</sub> -18 <sup>3</sup> / <sub>4</sub> -18 <sup>7</sup> / <sub>8</sub> -18
MALE	O'RING	90° AERO-QUIP (re	e-usabl	le type	)		
		No Port No Port No Port	- - -	4284 4285 4286	#6 #8 #10	#6 #8 #10	5/8 -18 3/4 -18 7/8 -18

## FITTINGS — BEADLOCK (Aluminum and Steel)

NOTE: For use with Universal Nylon Barrier Hose (continued)

ILLUSTRATION	DESCRIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
SPLICER	STRAIGHT					
	No Port	4478 4482 4479 4483 4480 4484 4481	4478S 4482S 4479S 4483S 4480S 4484S 4481S	#6 #6 #8 #8 #10 #10	#6 #8 #8 #10 #10 #12 #12	- - - - -
SPLICER	STRAIGHT w/Serv	rice Po	rt			
	R12 Port 1/4" R12 Port 1/4" R12 Port 1/4" R12 Port 1/4" R134a 16MM Port (High Side) R134a 16MM Port (High Side) R134a 16MM Port (High Side) R134a 13MM Port (Low Side) R134a 13MM Port (Low Side)	4494 4495 4496 4497 4578 4579 4582 4580 4581	4494S 4495S 4496S 4497S 4578S 4579S 4582S 4580S 4581S	#6 #8 #10 #12 #6 #8 #10 #10	#6 #8 #10 #12 #6 #8 #10 #10 #12	- - - - - -
SPLICER	90°					
	No Port No Port No Port No Port	4466 4467 4468 4469	4466S 4467S 4468S 4469S	#6 #8 #10 #12	#6 #8 #10 #12	- - -
SPLICER	TEE SPLICER - 3 Wa	ay				
	6x6x6 8x8x8 10x10x10 12x12x12	4485 4486 4487 4489	4485S 4486S 4487S 4489S	- - -	-	- - -

# TEE BLOCK FEMALE O'RING (use to Tee Sleeper into A/C system) Aluminum 6x6x6 .......... 4218 10x10x10 .... 4219 TEE BLOCK w/Swivel Nut MALE O'RING Aluminum 6x6x6 ......... 4220 10x10x10 .... 4221

## BEADLOCK (Aluminum and Steel) — FITTINGS

NOTE: For use with Universal Nylon Barrier Hose (continued)

			PART #	PART #	FITTING	HOSE	THREAD
ILLUSTRATION	DESCRIPTION		ALUM.	STEEL	END	END	SIZE
SPRINGLOCK	FEMALE S	STRAIG	GHT				
(Non-Returnable / Limited	Availability)						
	No Port		4942	-	#6	#6	-
A second	No Port		4946	-	#8	#6	-
The second secon	No Port		4943	-	#8	#8	-
	No Port No Port		4944 4947	-	#10 #10	#10 #12	-
	No Port		4945	-	#12	#12	-
SPRINGLOCK	FEMALE 4	.5°					
(Non-Returnable / Limited	Availability)						
	No Port		4948	_	#6	#6	_
	No Port		4952	-	#8	#6	_
Commence,	No Port		4949	-	#8	#8	-
	No Port		4950	-	#10	#10	-
	No Port		4953	-	#10	#12	-
	No Port		4951	-	#12	#12	-
SPRINGLOCK	FEMALE 9	0°					
(Non-Returnable / Limited	Availability)						
	No Port		4954	_	#6	#6	_
The state of the s	No Port		4958	-	#8	#6	_
	No Port		4955	-	#8	#8	-
A	No Port		4956	-	#10	#10	-
100	No Port No Port		4959 4957	-	#10 #12	#12 #12	<del>-</del>
	NO FOIL		4337		#12	#12	
SPRINGLOCK	MALE STRAIG	GHT					
(Non-Returnable / Limited	Availability)						
	No Port		4924	_	#6	#6	_
	No Port		4928	-	#8	#6	-
The state of the s	No Port		4925	-	#8	#8	-
The state of the s	No Port		4926	-	#10	#10	-
	No Port No Port		4929 4927	_	#10 #12	#12 #12	-
	INO FOIL		4321	-	#14	#12	
SPRINGLOCK	MALE 45°						
(Non-Returnable / Limited	Availability)						
	No Port		4930	-	#6	#6	-
	No Port		4934	-	#8	#6	-
	No Port No Port		4931 4932	-	#8 #10	#8 #10	<del>-</del>
	No Port		4932 4935	-	#10	#10	_
	No Port		4933	-	#12	#12	-

## FITTINGS — BEADLOCK (Aluminum and Steel)

NOTE: For use with Universal Nylon Barrier Hose (continued)

ILLUSTRATION	DESCRIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
SPRINGLOCK	MALE 90°					
(Non-Returnable / Limited /	Availability)					
	No Port	4936	-	#6	#6	_
	No Port	4940	-	#8	#6	-
	No Port	4937	-	#8	#8	-
	No Port	4938	-	#10	#10	<u>-</u>
43	No Port	4941	-	#10	#12	-
	No Port	4939	-	#12	#12	-
SPRINGLOCK	TEE SPLICER - 3 W	ay				
(Non-Returnable / Limited						
	No Port No Port No Port	4960 4961 4962	- -	#8 #10 #12	#6 #10 #10	- - -
SPRINGLOCK	90° TEE SPLICER - 3	3 Way				
(Non-Returnable / Limited /	Availability)					
e (li	No Port No Port	4963 4964	-	#8 #10	#6 #10	- -
	No Port	*4965	-	#12	#10	-
	*4965 Beadlock fitting points to	vard the Sp	ringlock (op	posite of ph	oto show	rn)

#### SPRINGLOCK Tools and Couplers (Non-Returnable / Limited Availability) **8980** .... #6 ..... (3/8") 8985 **8161** .... #6 **8981** .... #8 ..... (1/2") R12/R134a Ford Spring Lock **8162** .... #8 O'Ring Kit 8160 **8982** .... #10 .... (5/8") **8983** .... #12 .... (3/4") Garter springs & O'Rings for all Spring Lock Disconnect Tool **8163** .... #10 **8164** .... #12 size couplers used on 1981 to Set includes four sizes: Springlock Coupling Repair Kits 3/8", 1/2", 5/8", and 3/4" Individual Disconnect Tools Nylon Construction present Fords

## BEADLOCK (Aluminum and Steel) — FITTINGS

NOTE: For use with Universal Nylon Barrier Hose (continued)

ILLUSTRATION	DESCRIPTION	PART #	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
TUBE-O FEMALE	STRAIGHT w/Service					
TODE-O I LIVIALE		OIL				
	R12 Port 1/4" R12 Port 1/4"	4320 4321	- -	#8 #10	#8 #10	1"-14 1"-14
TUBE-O FEMALE	45° w/Service Port					
	R134a 16MM Port (High Side) R134a 13MM Port (Low Side)	4522 4523	4522S 4523S	-	#8	1"-14 1"-14
TUBE-O FEMALE	E-O FEMALE 90° w/Service Port					
	R12 Port 1/4" R12 Port 1/4" R134a 16MM Port (High Side) R134a 13MM Port (Low Side)	4324 4325 4524 4525	- - 4524S 4525S	- - -	#8 #10 #8 #10	1"-14 1"-14 1"-14 1"-14
TUBE-O FEMALE	90° Short Drop w/Ser	vice P	ort			
	R134a 16MM Port (High Side) R134a 13MM Port (Low Side)	- -	5432 5433 5434	- - -	#8 #10 #12	1"-14 1"-14 1"-14
COMPRESSION	STRAIGHT					
	No Port	-	4490S 4488S 4500S 4491S 4498S 4501S 4492S 4499S 4493S	#6 #6 #8 #8 #10 #10 #10	#6 #8 #6 #8 #10 #8 #10 #12 #12	3/8" Tube 3/8" Tube 1/2" Tube 1/2" Tube 1/2" Tube 5/8" Tube 5/8" Tube 5/8" Tube 3/4" Tube

## FITTINGS — BEADLOCK (Aluminum and Steel)

NOTE: For use with Universal Nylon Barrier Hose (continued)

ILLUSTRATION	DESCRIPTION	PART # ALUM.	PART # STEEL	FITTING END	HOSE END	THREAD SIZE
COMPRESSION	STRAIGHT w/Service	e Port				
	R134a 16MM Port (High Side) R134a 16MM Port (High Side) R134a 13MM Port (Low Side) R134a 13MM Port (Low Side)		4450S 4451S 4452S 4453S	6 8 10 12	6 8 10 12	3/8" Tube 1/2" Tube 5/8" Tube 3/4" Tube
COMPRESSION	90°					
	No Port	- - - - - - -	4460S 4456S 4454S 4461S 4464S 4455S 4462S 4465S 4463S	#6 #8 #8 #8 #10 #10 #10	#6 #8 #6 #8 #10 #8 #10 #12	3/8" Tube 3/8" Tube 1/2" Tube 1/2" Tube 1/2" Tube 5/8" Tube 5/8" Tube 5/8" Tube 3/4" Tube

#### **REPAIR FITTINGS**

#### **Outer Lip Splicer Tip**



Part# Alum.	Part# Steel	Size
4900	4900S	#6
4901	4901S	#8
4902	4902S	#10
4903	4903S	#12

#### **Evaporator Repair Fitting - Brass**



Part#	Size
4140	#8 Male O'ring Swivel Fitting

#### **Inner Lip Splicer Tip**



Part# Alum.	Part# Steel	Size
4904	4904S	#6
4905	4905S	#8
4906	4906S	#10
4907	4907S	#12

#### **Evaporator Repair Fitting - Brass**



Part#	Size	
4141	#8 Neck	2 1/4" Long

#### **Outer Lip Beadlock Splicer Tip**



Part# Alum.	Part# Steel	Part# Re	educed Dia Steel	a.   Size
4908	4908S	4908AR	4908SR	#6
4909	4909S	4909AR	4909SR	#8
4910	4910S	4910AR	4910SR	#10
4911	4911S	4911AR	4911SR	#12
4912	4912S	4912AR	4912SR	#10x#12

#### **Evaporator Repair Fitting Assembly - Brass**



Part#	Size
4144	#8 Male O'ring Swivel w/Neck
4145	#8 Male O'ring Swivel w/Neck #10 Male O'ring Swivel w/Neck

#### **Condenser Repair Fitting - Brass**



Part # Alum.		Size
4142A	4142	#6 Male Insert O'ring
4143A	4143	#8 Male Insert O'ring

## REDUCED DIAMETER — FITTINGS

NOTE: For use with REDUCED DIAMETER HOSE ONLY. Reduced Barrier Hose has thinner wall construction that offers improved flexibility and reduced weight without sacrificing permeation resistance and burst strength.

ILLUSTRATION	DESCRIPTION	PART # STEEL REDUCED	FITTING END	HOSE END	THREAD SIZE
		DIAMETER			
FEMALE O'RING	STRAIGHT	REDUCED DIAMETER			
	No Port	4402SR	#6	#6	5/8 -18
( ) ( )	No Port No Port	4403SR 4404SR	#8 #10	#8 #10	<sup>3</sup> / <sub>4</sub> -16 <sup>7</sup> / <sub>8</sub> -14
	No Port	4405SR	#12	#12	11/16 -14
FEMALE O'RING	STRAIGHT w/ Service Port	REDUCED DIAMETER			
75	R134a 16MM Port (High Side)	4502SR	#6	#6	<sup>5</sup> /8 -18
	R134a 16MM Port (High Side)	4503SR	#8	#8	3/4 -16
	R134a 13MM Port (Low Side)	4504SR	#10	#10	<sup>7</sup> /8 -14
	R134a 13MM Port (Low Side)	4505SR	#10	#12	1 <sup>1</sup> / <sub>16</sub> -14
FEMALE O'RING	45°	REDUCED DIAMETER			
100					
	No Port	4406SR	#6	#6	5/8 -18
	No Port	4407SR	#8	#8	3/4 -16
	No Port	4408SR	#10	#10	7/8 -14
	No Port	4409SR	#12	#12	11/16 -14
FEMALE O'RING	90°	REDUCED DIAMETER			
100					
	No Port	4410SR	#6	#6	<sup>5</sup> /8 -18
	No Port	4411SR	#8	#8	3/4 -16
	No Port	4412SR	#10	#10	7/8 -14
	No Port	4413SR	#12	#12	11/16 -14
FEMALE O'RING	(for accumulator)	REDUCED DIAMETER			
	90° Beadlock for accumulator#7408	4589SR	#12	_	_
67	50 Deaulock for accumulator#7408	40093H	#12	-	-
		DEDUGER			
FEMALE O'RING	90° w/Service Port	REDUCED DIAMETER			
	R134a 16MM Port (High Side)	4510SR	#6	#6	<sup>5</sup> /8 -18
	R134a 16MM Port (High Side)	4511SR	#8	#8	3/4 -16
	R134a 13MM Port (Low Side)	4512SR	#10	#10	7/8 -14
	R134a 13MM Port (Low Side)	4513SR	#10	#12	11/16 -14

### FITTINGS — REDUCED DIAMETER

NOTE: For use with REDUCED DIAMETER HOSE ONLY. Reduced Barrier Hose has thinner wall construction that offers improved flexibility and reduced weight without sacrificing permeation resistance and burst strength. (continued)

improved liexibility and reduced W	eight without sacrificing permeation resistance	anu bufSt S	u engun. (d	continued	)
ILLUSTRATION	DESCRIPTION	PART # STEEL REDUCED DIAMETER	FITTING END	HOSE END	THREAD SIZE
MALE O'RING	STRAIGHT	REDUCED DIAMETER			
	No Port No Port No Port No Port	4389SR 4390SR 4391SR 4381SR 4392SR	#6 #8 #10 #10 #12	#6 #8 #10 #12 #12	5/8 -18 3/4 -18 7/8 -18 7/8 -18 11/16 -16
MALE O'RING	90°	REDUCED DIAMETER			
	No Port No Port No Port No Port	4398SR 4399SR 4400SR 4401SR	#6 #8 #10 #10	#6 #8 #10 #12	5/8 -18 3/4 -18 7/8 -18 7/8 -18
SPLICER	STRAIGHT	REDUCED DIAMETER			
	No Port	4478SR 4482SR 4479SR 4483SR 4480SR 4484SR 4481SR	#6 #6 #8 #8 #10 #10	#6 #8 #8 #10 #10 #12	- - - - -
SPLICER	STRAIGHT w/Service Port	REDUCED DIAMETER			
	R134a 16MM Port (High Side) R134a 16MM Port (High Side)  R134a 13MM Port (Low Side) R134a 13MM Port (Low Side)	4578SR 4579SR 4580SR 4581SR	#6 #8 #10 #12	#6 #8 #10 #12	-
SPLICER	TEE SPLICER - 3 Way	REDUCED DIAMETER			
	6x6x6 8x8x8 10x10x10	4485SR 4486SR 4487SR	- - -	- - -	- - -
SPLICER	w/Service Port	REDUCED DIAMETER			
	Straight, R134a, 16MM Port (High Side) 90°, R134a, 16MM Port (High Side)	4588SR 4587SR	#6 #6	#6 #6	Switch Port M10 Switch Port M10

## REDUCED DIAMETER — FITTINGS

NOTE: For use with REDUCED DIAMETER HOSE ONLY. Reduced Barrier Hose has thinner wall construction that offers improved flexibility and reduced weight without sacrificing permeation resistance and burst strength. (continued)

, ,	without sacrificing permeation resistance		3 (3	oritina oa,	
ILLUSTRATION	DESCRIPTION	PART # STEEL REDUCED DIAMETER	FITTING END	HOSE END	THREAD SIZE
COMPRESSION	STRAIGHT	REDUCED DIAMETER			
	No Port	4490SR 4488SR 4500SR 4491SR 4501SR 4492SR 4499SR 4493SR	#6 #8 #8 #10 #10 #12	#6 #8 #6 #8 #10 #12 #12	3/8" Tube 3/8" Tube 1/2" Tube 1/2" Tube 5/8" Tube 5/8" Tube 5/8" Tube 3/4" Tube
COMPRESSION	90°	REDUCED DIAMETER			
	No Port	4460SR 4456SR 4454SR 4461SR 4464SR 4455SR 4462SR 4465SR 4463SR	#6 #8 #8 #8 #10 #10 #10	#6 #8 #6 #8 #10 #8 #10 #12	3/8" Tube 3/8" Tube 1/2" Tube 1/2" Tube 1/2" Tube 5/8" Tube 5/8" Tube 5/8" Tube 3/4" Tube

ILLUSTRATION	DESCRIPTION	PART#	O-RING	LENGTH
REPAIR FITTINGS	QUICK DISCONNECT			
	1" diameter mounting hole required	4966	#6 Male O-ring	5 7/16"
	1 1/2" diameter mounting hole required Replaces OE CAT 5P3929	4970	#10 Male O-ring	6 11/16"

#### **BURGACLIP FITTINGS**

1. 2. 3.

• Save Time
• Eliminate Leaks
• New, Simple, Fast and Easy
• Use with Reduced Diameter Hose

- Burgaclips' state-of-the-art hose fittings are a breakthrough in the a/c industry.
- A simple procedure to attach fittings to the hose.
- This hose and fitting combo provides a permeation rate, which is 74% less than the presently available hose assemblies in the marketplace.

All BURGACLIP fittings are supplied with clip holder and clips.

#### **How To Install Instructions**

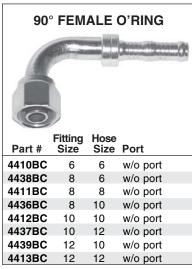


- Cut hose to proper length.
- Place two proper size clips into the clip holder. For ease of assembly, both clips should have the same orientation.
- 3. Slip in the clipholder with the clips. Place the clipholder with the two clips on the hose. In such a manner that the side with the smallest hole touches the end of the hose.
- 4. Lubricate the fitting with a generous amount of the a/c systems lubricator oil (this lowers the force of insertion)
- 5. Insert the Burgaclip fitting into the hose. Ensure that the fitting is fully inserted by checking the gap between the end of the hose and the shoulder of the fitting.
- 6. Close the clips with the Burgaflex clip pliers (#8758BC). The pliers open themselves when the correct amount of force has been reached. Start with the clip closest to the end of the hose. DONE!

# PITTING

#### **FEMALE O'RING**

#### STRAIGHT FEMALE O'RING Fitting Hose Part # Size Size Port 4402BC 6 w/o port 4431BC 8 6 w/o port 4403BC 8 8 w/o port 4404BC 10 10 w/o port 4430BC w/o port 10 12 4405BC w/o port 12 12











#### **MALE INSERT O'RING STRAIGHT** Fitting Hose Size Part # Size Port 4470BC 6 6 w/o port 4471BC 8 8 w/o port 4472BC 10 10 w/o port 4473BC 12 w/o port

#### MALE O'RING

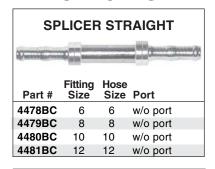


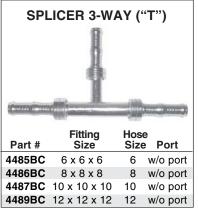






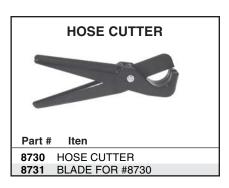
#### **SPLICERS**







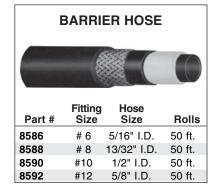












# FITTINGS

#### **E-Z CLIP Assembly Instructions**



#### Step 1. Cut the Hose

Cut the hose to proper length with an appropriate tool. The hand-held hose cutter has been specially designed for cutting all non-wire reinforced hose, such as GH134 multi-refrigerant hose. Be sure the cut is made square to the hose length.





#### Step 2. Slip on Two Clips

Install two proper-sized clips onto the cut end of the hose. Orientation of the clips does not affect the performance of the connection. However, for ease of assembley, both clips should have the same orientation.

**NOTE:** Failure to slide the clips over the hose at this time will require the clips to be stretched over the hose or fitting later. This may permanently damage the clip.



#### Step 3. Oil the Nipple

Lubricate the nipple with a generous amount of the refrigeration or A/C system's compressor lubricating oil. This MUST be done to lower the force of the nipple insertion.



#### Step 4. Insert the Nipple into the Hose

Insert the nipple into the hose. To ensure that the nipple is fully inserted, check the gap between the cut end of the hose and the shoulder on the nipple. Care should be taken to avoid kinking or other damage to the hose during nipple insertion.

**NOTE:** Be sure to wipe excess oil from the nipple and hose.



#### Step 5. Snap on the Cage

Snap the cage into the groove on the nipple. The arms should extend over the hose length. When the cage has been correctly installed in the cage groove, the cage will be able to rotate in the groove. This step MUST be performed to ensure:

- The clips will be located over the O'rings on the nipple.
   The connection will be compatible with the connection's



#### Step 6. Slide the Clips

Slide the clips over the cage arms and into the channels on each arm.



#### Step 7. Close the Clips

Use the 8760EZ pliers to close the clips. The pliers should be positioned squarely on the clip connection points and should remain square during the closing of the clip.



Nose of the pliers should be firmly seated under the assembly bump and lock latch.

Note: -16 only, tap the top latch until fully seated.



If the pliers are not kept square during closing of the clip, the clasp may have an offset. Use the pliers to correct the clasp alignment.

## FITTINGS — AEROQUIP E-Z CLIP

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only

E-2 Clip Fittings work exclusively with	Toroquip arrive cenes riemgere	11111030	FITTING	HOSE	THREAD	
ILLUSTRATION	DESCRIPTION	PART #	_	END	SIZE	OAL
FEMALE FLARE	STRAIGHT					
	w/o Port	4350EZ 4362EZ 4351EZ 4363EZ 4352EZ 4364EZ	#6 #6 #8 #8 #10 #10	#6 #8 #8 #10 #10	5/8 -18 5/8 -18 3/4 -16 3/4 -16 7/8 -14 7/8 -14	2.88 3.14 2.96 3.56 3.63 3.66
FEMALE FLARE	45° ELBOW					
	Dbl Notch in nut Universal Type I.D. Dbl Notch in nut Universal Type I.D. Universal Flare Universal Flare Universal Flare Universal Flare	4354EZ 4365EZ 4355EZ 4366EZ 4356EZ 4367EZ	#6 #6 #8 #8 #10 #10	#6 #8 #8 #10 #10	5/8 -18 5/8 -18 3/4 -16 3/4 -16 7/8 -14	2.61 2.62 2.97 2.98 3.08 3.11
FEMALE FLARE	FEMALE FLARE 90° ELBOW w/o Service Port					
	Dbl Notch in nut Universal Type I.D. Dbl Notch in nut Universal Type I.D. Universal Flare Universal Flare Universal Flare Universal Flare Universal Flare	4358EZ 4368EZ 4359EZ 4360EZ 4369EZ 4361EZ	#6 #6 #8 #10 #10 #12	#6 #8 #8 #10 #12	5/8 -18 5/8 -18 3/4 -16 7/8 -14 7/8 -14	2.51 2.52 2.74 3.09 3.09 3.68
FEMALE FLARE	90° ELBOW w/Service	e Port				
	Flare SAE 45° w/16mm R134a Port Flare SAE 45° w/16mm R134a Port Flare SAE 45° w/16mm R134a Port	4530EZ 4531EZ 4532EZ	#6 #8 #10	#6 #8 #10	<sup>5</sup> /8 -18 <sup>3</sup> /4 -16 <sup>7</sup> /8 -14	4.35 4.61 4.80
FEMALE O'RING	STRAIGHT					
	w/o Port Long Pilot	4402EZ 4428EZ 4403EZ 4429EZ 4404EZ 4430EZ 4432EZ 4405EZ 4620EZ	#6 #6 #8 #8 #10 #12 #12 #12	#6 #8 #8 #10 #10 #12 #10 #12	5/8 -18 5/8 -18 3/4 -16 3/4 -16 7/8 -14 7/8 -14 1 1/16 -14 1 1/16 -14	3.14 3.16 3.56 3.57 3.63 3.66 4.25 4.25 4.35

## AEROQUIP E-Z CLIP — FITTINGS

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only (continued)

E-2 Clip Fittings work exclusively with			FITTING	HOSE	THREAD	
ILLUSTRATION	DESCRIPTION	PART #	END	END	SIZE	OAL
FEMALE O'RING	STRAIGHT w/R134a	Port				
	w/16mm R134a Port (High Side) w/16mm R134a Port (High Side)	4502EZ 4503EZ	#6 #8	#6 #8	5/8 -18 3/4 -16	3.91 4.09
	w/16mm R134a Port (High Side) w/13mm R134a Port (Low Side)	4516EZ 4504EZ	#8	#10	3/4 -16 7/8 -14	4.09
	w/13mm R134a Port (Low Side) w/13mm R134a Port (Low Side)	4505EZ 4517EZ	#10 #12	#12 #12	7/8 -14 1 <sup>1</sup> /16 -14	4.27 4.58
FEMALE O'RING	STRAIGHT - Swivel					
	Female Swivel - Metric Hex Nut Female Swivel - Metric Hex Nut	4610EZ 4611EZ	#6 #8	#6 #8	1 <sup>1</sup> /16 -16 1 <sup>3</sup> /16 -16	2.95 3.17
	Female Swivel - Metric Hex Nut Female Swivel - Metric Hex Nut	4612EZ 4613EZ	#10 #10	#10 #12	1-14	3.33 3.32
FEMALE O'RING	45° ELBOW					
	w/o Port w/o Port	4406EZ 4417EZ	#6 #6	#6 #8	5/8 -18 5/8 -18	3.60 3.62
	w/o Port	4407EZ	#8	#8	3/4 -16	3.94
	w/o Port w/o Port	4418EZ 4408EZ	#8 #10	#10 #10	<sup>3</sup> /4 -16 <sup>7</sup> /8 -14	3.95 4.37
	w/o Port	4419EZ	#10	#12	7/8 -14	4.46
	w/o Port	4409EZ	#12	#12	1 1/16 -14	5.33
	w/o Port Long Pilot	4621EZ	#12	#16	1 <sup>1</sup> / <sub>16</sub> -14	5.12
FEMALE O'RING	45° ELBOW - Swivel					
	Female Swivel	4615EZ	#10	#8	1-14	3.32
	Female Swivel	4616EZ	#10	#10	1-14	3.22
FEMALE O'RING	45° ELBOW - Metric	Threac	I			
	Metric Thread Long Pilot	4617EZ	#12	#12	M27 x 2	4.74

## FITTINGS — AEROQUIP E-Z CLIP

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only (continued)

La comparison of the exercises of the exercise of the exercises of the exercise of the exercis	Aeroquip GH134 Series Refrigera	111111000	orny (corna	lidou)		
ILLUSTRATION	DESCRIPTION	PART #	FITTING END	HOSE END	THREAD SIZE	OAL
FEMALE O'RING	90° ELBOW					
	w/o Port	4410EZ	#6	#6	5/8 -18	3.32
	w/o Port	4435EZ	#6	#8	5/8 -18	3.33
	w/o Port	4411EZ	#8	#8	3/4 -16	3.77
	w/o Port	4436EZ	#8	#10	3/4 -16	3.78
	w/o Port	4412EZ	#10	#10	7/8 -14	4.22
	w/o Port	4437EZ	#10	#12	7/8 -14	4.24
U—II—III	w/o Port	4439EZ	#12	#10	1 1/16 -14	4.76
	w/o Port	4413EZ	#12	#12	1 1/16 -14	4.74
	w/o Port (Long Pilot)	4622EZ	#10	#16	7/8 -14	4.40
	w/o Port (Long Pilot)	4623EZ	#12	#16	1 1/16 -14	4.84
FEMALE O'RING	90° ELBOW w/Service	e Port				
GEORGE LETTERS AND ASSESSED ASSESSEDA ASSESSED ASSESSED ASSESSED ASSESSED ASSESSED ASSESSED ASSESSEDA ASSESSED ASSESSED ASSESSED ASSESSED ASSESSED ASSESSED ASSESSEDA	w/1/4" R12 Port (7/16-20) Thread	4331EZ	#10	#10	<sup>7</sup> /8 -14	3.68
	w/1/4" R12 Port (7/16-20) Thread	4301EZ	#12	#12	1 <sup>1</sup> / <sub>16</sub> -14	4.43
	w/16mm R134a Port (High Side)	4510EZ	#6	#6	5/8 -18	4.35
	w/16mm R134a Port (High Side)	4511EZ	#8	#8	<sup>3</sup> /4 -16	4.61
	w/16mm R134a Port (High Side)	4550EZ	#8	#10	3/4 -16	4.53
	w/13mm R134a Port (Low Side)	4512EZ	#10	#10	<sup>7</sup> /8 -14	4.88
	w/13mm R134a Port (Low Side)	4513EZ	#10	#12	<sup>7</sup> /8 <b>-1</b> 4	4.83
	w/13mm R134a Port (Low Side)	4543EZ	#12	#12	1 <sup>1</sup> /16 -14	5.10
FEMALE FLANGE	90° ELBOW - Female	e Swive	el			
	Female Swivel	4371EZ	#6	#6	1 1/16 -16	2.50
	Female Swivel	4372EZ	#8	#8	13/16 -16	2.74
	Female Swivel Female Swivel	4373EZ 4374EZ	#10	#10	Roto	3.09
	Female Swivel	4374EZ 4375EZ	#10 #12	#12 #12	Roto 1 <sup>3</sup> / <sub>16</sub> -16	3.11 3.36
	T emale Swiver	4373LZ	π12	π12	1 9/16 - 10	0.00
FEMALE O'RING	90° ELBOW - Metric	Threac	ł			
	<u>-</u>					
	Metric Thread (long pilot)	4376EZ	#8	#8	M20 x 1.5	3.77
	Metric Thread (long pilot)	4377EZ	#12	#12	M27 x 2	4.74
FEMALE O'RING	90° ELBOW - Metric	Threac	1			
	<u>_</u>					
	Metric Thread w/16mm R134a Port	4544EZ	#8	#8	M20 x 1.5	4.52
Ø <u>≔ .u .u</u>						

## **AEROQUIP E-Z CLIP — FITTINGS**

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only (continued)

ILLUSTRATION	DESCRIPTION	PART #	FITTING END	HOSE END	THREAD SIZE	OAL	
TUBE-O FEMALE	STRAIGHT					-	
	w/o Port	4378EZ	#10	#10	1-14	2.98	
TUBE-O FEMALE	90° ELBOW						
	w/o Port	4379EZ	#10	#10	1-14	2.98	
TUBE-O FEMALE 90° ELBOW - w/R12 Port							
	w/1/4" R12 Port (7/16-20) Thread	4546EZ	#10	#10	1-14	4.43	
MALE O'RING	STRAIGHT						
	w/o Port (Long Pilot) w/o Port (Long Pilot)	4389EZ 4380EZ 4390EZ 4391EZ 4381EZ 4392EZ 4630EZ 4631EZ	#6 #6 #8 #10 #10 #12 #10	#6 #8 #8 #10 #12 #12 #16 #16	5/8 -18 5/8 -18 3/4 -18 7/8 -18 7/8 -18 1 1/16 -16 7/8 -18 1 1/16 -16	3.32 3.33 3.78 4.22 4.24 4.74 4.33 4.28	
MALE O'RING	STRAIGHT - w/R134	a Port					
	w/16mm R134a Port (High Side) w/16mm R134a Port (High Side) w/16mm R134a Port (High Side) w/13mm R134a Port (Low Side) w/13mm R134a Port (Low Side)	4533EZ 4534EZ 4535EZ 4536EZ 4537EZ	#6 #8 #10 #10 #10	#6 #8 #10 #10 #12	5/8 -18 3/4 -18 7/8 -18 7/8 -18 7/8 -18	4.18 4.58 4.34 4.43 4.46	

## FITTINGS — AEROQUIP E-Z CLIP

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only (continued)

ILLUSTRA	ΓΙΟΝ	DESCRIPTION	PART #	FITTING END	HOSE END	THREAD SIZE	OAL
MALE	O'RING	45° ELBOW					
		w/o Port w/o Port w/o Port	4393EZ 4394EZ 4395EZ	#6 #8 #10	#6 #8 #10	5/8 -18 3/4 -18 7/8 -18	3.99 4.59 4.65
MALE	O'RING	90° ELBOW					
		w/o Port	4398EZ 4415EZ 4399EZ 4423EZ 4400EZ 4401EZ 4416EZ	#6 #6 #8 #8 #10 #10 #12	#6 #8 #8 #10 #10 #12 #12	5/8 -18 5/8 -18 3/4 -18 3/4 -18 7/8 -18 7/8 -18 1 1/16 -16	3.33 3.34 3.77 3.78 4.22 4.24 4.22
MALE	O'RING	90° ELBOW - w/R134	1a Port				
		w/16mm R134a Port (High Side) w/16mm R134a Port (High Side) w/16mm R134a Port (High Side) w/13mm R134a Port (Low Side) w/13mm R134a Port (Low Side)	4538EZ 4539EZ 4540EZ 4541EZ 4542EZ	#6 #8 #10 #10 #10	#6 #8 #10 #10 #12	5/8 -18 3/4 -18 7/8 -18 7/8 -18 7/8 -18	4.34 4.61 4.81 4.81 4.81
MALE	O'RING	STRAIGHT - Metric T	hread				
		Metric Thread	4424EZ	#8	#10	M20 x 1.5	3.62
MALE	O'RING	90° ELBOW - Metric	Threac	ı			
		Metric Thread (rigid)	4426EZ	#8	#10	M20 x 1.5	2.75

## AEROQUIP E-Z CLIP — FITTINGS

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only (continued)

ILLUSTRATION	DESCRIPTION	PART #	FITTING END	HOSE END	THREAD SIZE	OAL
MALE INSERT O'RI	NG STRAIGHT (inclu	udes Bulk	head)			
	w/o Port w/o Port w/o Port w/o Port w/o Port BULKHEAD BULKHEAD BULKHEAD BULKHEAD	4470EZ 4471EZ 4472EZ 4477EZ 4473EZ 4447EZ 4448EZ 4449EZ	#6 #8 #10 #10 #12 #6 #8	#6 #8 #10 #12 #12 #6 #8 #10	5/8 -18 3/4 -16 7/8 -14 7/8 -14 1 1/16 -14 5/8 -18 3/4 -16 7/8 -14	3.36 2.69 2.90 4.11 4.29
MALE INSERT O'RI	NG 90° ELBOW (inc	ludes Bul	khead)			
	w/o Port w/o Port w/o Port BULKHEAD BULKHEAD BULKHEAD BULKHEAD BULKHEAD	4474EZ 4475EZ 4476EZ 4444EZ 4445EZ 4446EZ 4443EZ 4442EZ	#6 #8 #10 #6 #8 #10 #10	#6 #8 #10 #6 #8 #10 #12 #12	5/8 -18 3/4 -16 7/8 -14 5/8 -18 3/4 -16 7/8 -14 7/8 -14 1 1/16 -14	2.50 2.74 3.09 - - - -
SPLICERS	STRAIGHT					
	Splicer Splicer Splicer Splicer	4478EZ 4479EZ 4480EZ 4481EZ	#6 #8 #10 #12	#6 #8 #10 #12	- - - -	4.63 4.76 5.68 4.72
SPLICER	STRAIGHT - w/R12 F	ort				
	Splicer w/R12 Port Splicer w/R12 Port Splicer w/R12 Port Splicer w/R12 Port	4494EZ 4495EZ 4496EZ 4497EZ	#6 #8 #10 #12	#6 #8 #10 #12	- - - -	5.41 5.61 5.54 5.60
SPLICERS	STRAIGHT - w/R134	a Port				
	w/16mm R134a Port (High Side) w/16mm R134a Port (High Side) w/16mm R134a Port (High Side) w/13mm R134a Port (Low Side) w/13mm R134a Port (Low Side) w/13mm R134a Port (Low Side)	4578EZ 4579EZ 4582EZ 4580EZ 4581EZ 4640EZ	#6 #8 #10 #10 #12 #16	#6 #8 #10 #10 #12 #16	- - - - - -	5.41 5.61 5.62 5.54 5.60 6.79

## FITTINGS — AEROQUIP E-Z CLIP

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only (continued)

E-Z Clip Fittings work exclusively with A	Reroquip GH134 Series Reingera	ini nose C	Thiy (Conti	nuea)		
ILLUSTRATION	DESCRIPTION	PART #	FITTING END	HOSE END	THREAD SIZE	OAL
SPLICERS	90° ELBOW					
	90° Splicer 90° Splicer 90° Splicer 90° Splicer	4466EZ 4467EZ 4468EZ 4469EZ	#6 #8 #10 #12	#6 #8 #10 #12	- - - -	2.71 2.98 3.08 3.68
SPLICERS	TEE SPLICER - 3 Wa	ay				
	3 Way - #8 x #8 x #8 3 Way - #10 x #10 x #10 3 Way - #12 x #12 x #12	4486EZ 4487EZ 4489EZ	- - -	- - -	- - -	
E-Z LIFESAVERS						
(supplied without o'rings, clips, or cage)	6-6 6-8 8-8 8-10 10-10 10-12 12-12	4670EZ 4671EZ 4672EZ 4673EZ 4674EZ 4675EZ 4676EZ	#6 #6 #8 #8 #10 #10 #12	#6 #8 #8 #10 #10 #12 #12	- - - - -	2.01 2.02 2.02 2.03 2.03 2.06 2.11
E-Z CONNECTION CLI	IPS / CLIP and CAGE	KIT			<b>△</b> 12 12	243
	E-Z CONNECTION CLIP #06 E-Z CONNECTION CLIP #08 E-Z CONNECTION CLIP #10 E-Z CONNECTION CLIP #12 E-Z CONNECTION CLIP #16	Clip ea. 4120EZ 4121EZ 4122EZ 4123EZ 4133EZ	#6 #8 #10 #12 #16	#6 #8 #10 #12 #16		
E-Z FITTING CAGES F	ITTING TO HOSE AT	TACH	MENT		CLIP CAGE	
Z-12 245	E-Z ATTACHMENT CAGE FOR #06 E-Z ATTACHMENT CAGE FOR #08 E-Z ATTACHMENT CAGE FOR #10 E-Z ATTACHMENT CAGE FOR #12 E-Z ATTACHMENT CAGE FOR #16	Cage ea. 4124EZ 4125EZ 4126EZ 4127EZ 4134EZ	#6 #8 #10 #12 #16	#6 #8 #10 #12 #16	1 Cage and 4128EZ 4129EZ 4130EZ 4131EZ 4132EZ	#6 #8 #10 #12

NOTE: Fittings are supplied with E-Z Clips and Attachment Cage.

E-Z Clip Fittings work exclusively with Aeroquip GH134 Series Refrigerant Hose Only (continued)

DESCRIPTION	PART #	FITTING END	HOSE END	THREAD SIZE	OAL
IERS / HOSE CUTTE	R				
FOR EASY ASSEMBLY - USE TO CLOSE ALL SIZES OF E-Z FITTING CLIPS					
HOSE CUTTER REPLACEMENT BLADE	8730 8731				
SORTMENT CASE					
CONTAINS: (20) CLIPS 4120EZ (20) CLIPS 4121EZ (20) CLIPS 4122EZ (20) CLIPS 4123EZ (10) CAGES 4124EZ (10) CAGES 4125EZ (10) CAGES 4126EZ (10) CAGES 4127EZ (1) CONN. TOOL 8760EZ (1) HOSE CUTTER - 8730 (1) REPL. BLADE - 8731	8420EZ				
RIES REFRIGERANT	HOSE	≣ ု			
#06 AeroQuip Hose 85 #08 AeroQuip Hose 85 #10 AeroQuip Hose 85 #12 AeroQuip Hose 85 #16 AeroQuip Hose 85	<b>76</b> 50ft <b>78</b> 50ft <b>70</b> 50ft <b>72</b> 50ft <b>74</b> 50ft	#6 #8 #10 #12 #16	PART 8676 8678 8670	560ft. 575ft. 550ft.	UPS
D ASSORTMENT					
	FOR EASY ASSEMBLY - USE TO CLOSE ALL SIZES OF E-Z FITTING CLIPS  HOSE CUTTER REPLACEMENT BLADE  CONTAINS: (20) CLIPS 4120EZ (20) CLIPS 4121EZ (20) CLIPS 4121EZ (20) CLIPS 4123EZ (10) CAGES 4124EZ (10) CAGES 4125EZ (10) CAGES 4126EZ (10) CAGES 4127EZ (1) CONN. TOOL 8760EZ (1) HOSE CUTTER - 8730 (1) REPL. BLADE - 8731  RIES REFRIGERANT  #06 AeroQuip Hose #10 AeroQuip Hose #12 AeroQuip Hose #14 AeroQuip Hose #15 AeroQuip Hose #16 AeroQuip Hose #16 AeroQuip Hose #16 AeroQuip Hose #17 AeroQuip Hose #18 AeroQuip Hose #19 AeroQuip Hose #11 AeroQuip Hose #12 AeroQuip Hose #13 AeroQuip Hose #14 AeroQuip Hose #15 AeroQuip Hose #16 AeroQuip Hose #17 AeroQuip Hose #18 AeroQuip Hose #18 AeroQuip Hose #19 AeroQuip Hose #19 AeroQuip Hose #10 AeroQuip Hose #11 AeroQuip Hose #12 AeroQuip Hose #14 AeroQuip Hose #15 AeroQuip Hose	FOR EASY ASSEMBLY - USE TO CLOSE ALL SIZES OF E-Z FITTING CLIPS	PART #   END	DESCRIPTION	DESCRIPTION



E-Z CLIP O-RINGS
O-rings for E-Z Clip Fittings
(box of 10 pcs. each size)

<u> Ι ΑΙΙΙ π</u>	
0041EZ	#6
0042EZ	#8
0043EZ	#10
0044EZ	#12
0045EZ	#16

#### E-Z CLIP O-RING ASSORTMENT ..... 8419EZ

O-ring Kit for E-Z Clip Fittings #6, #8, #10, #12 (10 pcs. each size)

#### FITTINGS — FIELD REPAIR and HARDLINE

Listed in ascending order by part number.

